

Warnings

- Using the equipment without following the manufacturer's instructions may affect the device's safety requirements. To ensure that the device operates correctly, only probes supplied by AKO should be used.
- The unit must be installed in a location protected from vibrations, water and corrosive gases, where the ambient temperature does not exceed that shown in the technical data.
- To ensure a correct reading, the probe must be situated in a location without any external heat influences except for the temperature which is being measured or controlled.
- The power supply circuit must be provided with a main switch rated at at least 2 A, 230 V, located close to the equipment. The cables will enter through the back and should be type H05VV-F or H05V-K.
- The gauge will depend on local regulations, but should in no case be less than 1 mm².
- Connecting wires for the relay contacts should be sized 2.5 mm².
- Between -40 °C and +20 °C, if the probe NTC is prolonged till 1.000 m with a minimum of cable 0,5 mm², the maximum deviation will be of 0,25 °C (extension cable for probe ref. **AKO-15586**)

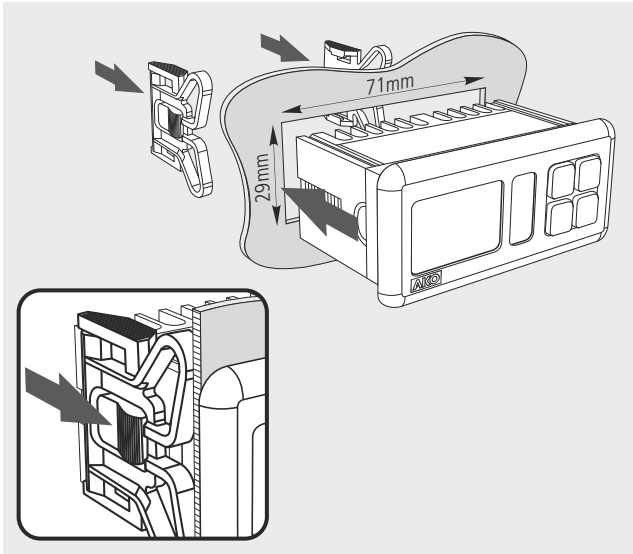
NOTE: Equipment not compatible with AKO-14917 (external communication module) and AKO-14918 (programming key)

Installation instructions



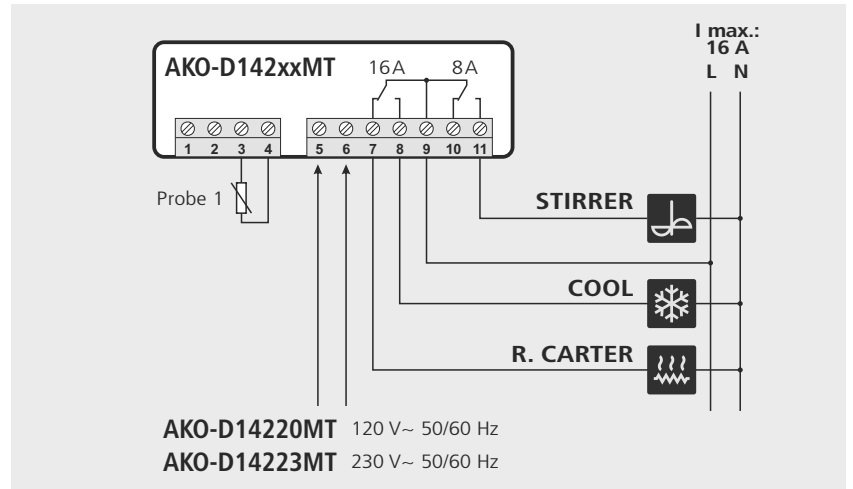
AKO-D14223MT
AKO-D14220MT

Installation



Wiring

The probe and its cable should **NEVER** be installed in the same conduit as power, control or supply cables.



Operation

ESC key /

Pressing once silences the alarm tone.

In the programming menu, exit without saving parameter, return to previous level or exit programming.

SET key

Press for 5 seconds to modify the set point (SP).

Press for 10 seconds to go to the programming menu.

In the programming menu, go to the level displayed or accept the new value while setting a parameter.

Up key

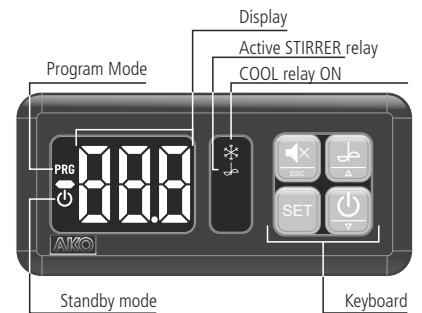
Pressing for 2 seconds activates or deactivates the stirrer's manual mode. (See parameters d3 and d4)

The programming menu, allows you to scroll through the various levels or, during the setting of a parameter, to change the value.

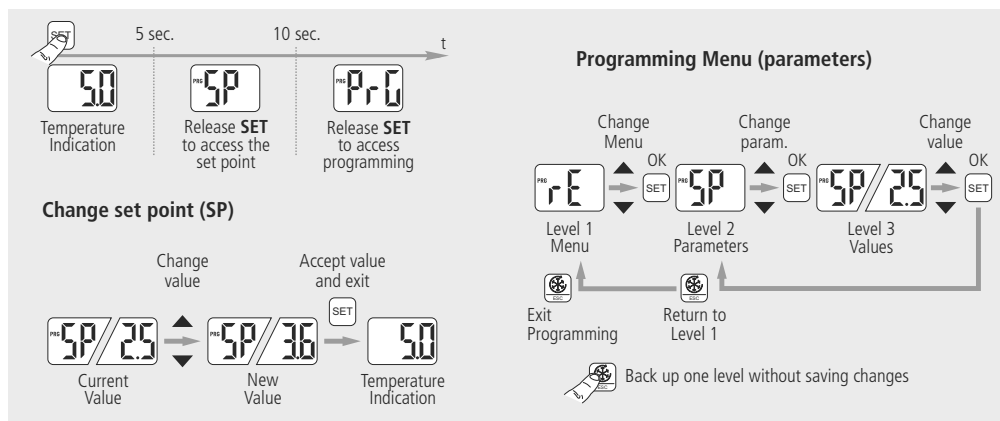
Down key

Pressing for 5 seconds activates Standby mode, pressing for 2 seconds returns the equipment to normal mode. In Standby mode, the equipment performs no actions and only the indicator is displayed on the screen.

The programming menu, allows you to scroll through the various levels or, during the setting of a parameter, to change the value.



Access to set point and programming



We reserve the right to supply materials which may be slightly different from those described in our Data Sheets. Updated information on our web site.

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Table of parameters and messages

Def. column shows factory-set default parameters. If not indicated otherwise, the temperature values are in °C. (Equivalent values in °F)

Level 1	Level 2	CONTROL					
		Description	Values	Min.	Def.	Max.	
rE	SP	Temperature Adjustment (Set Point) (limits depending on probe type)	With NTC	(°C / °F)	-50.0	4.0	99.0
			With PTC			-	150
	C0	Calibrating probe 1 (Offset)	(°C / °F)	-20.0	0.0	20.0	
	C1	Probe 1 differential (Hysteresis)	(°C / °F)	0.1	2.0	20.0	
	C2	Upper blocking of the set point (cannot be set above this value)	With NTC	(°C / °F)	C3	99.0	99.0
			With PTC			-	150
	C3	Lower blocking of the set point (cannot be set below this value)	(°C / °F)	-50.0	-50.0	C2	
	C5	Compressor turn-on delay time since last stop	(min.)	0	0	120	
C7	Time compressor is ON if probe 1 fails (If C7=0 and C8≠0, the relay will always be OFF deenergised)	(min.)	0	10	120		
C8	Time compressor is OFF if probe 1 fails (If C8=0 and C7≠0, the relay will always be ON energised)	(min.)	0	5	120		
EP	Exit to Level 1						
STIRRER control							
		Description	Values	Min.	Def.	Max.	
Str	d0	Stirrer regulation type: 0=Activation equal to compressor; 1=Activation defined by d1 and d2		0	0	1	
	d1	Time stirrer is ON	(min.)	0	5	255	
	d2	Time stirrer is OFF	(min.)	0	5	255	
	d3	Time stirrer is ON in manual mode	(min.)	1	5	255	
	d4	Time stirrer is OFF in manual mode	(min.)	1	5	255	
	EP	Exit to Level 1					
ALARMS control							
		Description	Values	Min.	Def.	Max.	
AL	A0	Configuration of temperature alarms: 0=Relative to SP; 1=Absolute		0	0	1	
	A1	Maximum alarm probe 1 (must be greater than SP)	With NTC	(°C / °F)	A2	50	99.0
With PTC					-	150	

Level 1	Level 2	ALARMS control				
		Description	Values	Min.	Def.	Max.
AL	A2	Minimum alarm probe 1 (must be less than SP)	(°C / °F)	-50.0	0	A1
	A3	Temperature alarm delay during start-up	(min.)	0	0	120
	A5	Temperature alarm delay after reaching the value of A1 or A2	(min.)	0	0	99
	A10	Temperature Alarm Differential (A1 and A2)	(°C / °F)	0.1	1.0	20
	EP	Exit to Level 1				
GENERAL STATUS						
		Description	Values	Min.	Def.	Max.
CnF	P1	Delay of all functions on receiving electrical power	(min.)	0	0	255
	P2	Access code (password) functions 0=Inactive; 1=Block access to parameters; 2=Keyboard lock		0	0	2
	P7	Temperature display mode 0=Whole in °C 1=One decimal in °C 2=Whole in °F 3=One decimal in °F		0	1	3
	P9	Selection of probe type 0=NTC; 1=PTC		0	0	1
	EP	Exit to Level 1				
ACCESS AND INFORMATION CONTROL						
		Description	Values	Min.	Def.	Max.
tid	L5	Access code (Password)		0	-	99
	PU	Program version (Information)			-	
	Pr	Program revision (Information)			-	
	EP	Exit to Level 1				
EP	Exit Programming					
MESSAGES						
L5	Access code (Password) request					
E1	Probe 1 faulty (open circuit, crossover; NTC: temp. >99°C or <-50 °C PTC: temp. >150 °C or <-50 °C) - (equivalent limits in °F)					
AH	Flashing: maximum temperature alarm on probe 1 (A1)					
AL	Flashing: minimum temperature alarm on probe 1 (A2)					

Technical specifications

Power supply	AKO-D14220MT	120 V~ +8% -12% 50/60 Hz 4VA
	AKO-D14223MT	230 V~ ±10% 50/60 Hz 3.75VA
Maximum Voltage SELV circuits		20 V
Inputs		1 input NTC/PTC
Relay COOL 16 A		(EN60730-1: 12(9) A 250 V~)
Relay STIRRER 8 A		(EN60730-1: 8(4) A 250 V~)
Number of relay operations		EN60730-1: 100.000 operations
Types of probe		NTC AKO-149xx / PTC AKO-1558xx
Measurement range	NTC	-50,0 °C to +99,9 °C (-58,0 °F to 211 °F)
	PTC	-50,0 °C to +150 °C (-58,0 °F to 302 °F)
Resolution		0,1 °C
Working environment		10 to 50 °C, humidity <90 %
Ambient storage humidity		-30 to 70 °C, humidity <90 %
Class of protection - front panell.		IP65
Fixation		Panel-mounted with anchors
Panel cutout dimensions		71 x 29 mm
Front panel dimensions		79 x 38 mm
Depth		61 mm
Connections		Screw terminals for cables up to 2.5 mm ²
Rating of control device: built-in, automatic operation feature Type 1.B, for use in clean environments, Class A software and continuous operation. Pollution classification 2 s/ UNE-EN 60730-1.		
Double insulation between supply, secondary circuit and relay output.		
Rated pulse voltage		2500V
Temperature during ball-pressure test	Accessible parts	75 °C
	Parts which position active elements	125 °C
Voltage and current as per EMC tests	AKO-D14223MT	207 V, 17 mA
	AKO-D14220MT	105 V, 36 mA
Current of radio jamming suppression tests		270 mA